

## New Gaseous Xenon Target for $^{123}\text{I}$ Production

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$^{123}\text{I}$  is one of the best suited radionuclides for SPECT (Single Photon Emission Computed Tomography) due to its short half life (13.2 h) and low absorbed dose in patients for its low energy gamma emission (154 keV), which is ideal for detection by common scintillation detectors. It is most commonly produced in gaseous Xe targets irradiating highly enriched  $^{124}\text{Xe}$  by 30 MeV protons and exploiting the indirect production path via  $^{123}\text{Xe}$ . This technology is well established and performed in several cyclotron centers; however radiation safety aspects and the danger of losing the expensive target material are always a concern. Thus, every effort is needed to ensure that the target remains tight during irradiation, while the service and maintenance should be quick and reliable in order to reduce the dose received by the personnel.

The most critical part of every gaseous target is the double window system, there are two possible approaches in handling this issue: hard bolting the windows via flanges and metal seals to the target body, or using window packages, which can be remotely replaced prior failure of elastomer seals. The first approach allows for long periods between scheduled replacements of the target assembly (approx. once in 12 months); however the radiation dose received by the operator during this maintenance is substantial. Moreover, one needs at least two complete targets for uninterrupted production (one in operation while the other is cooling down for maintenance). The second approach requires more frequent replacement of the window package (approx. once in 3 months) without any radiation hazard for the operators.

It is obvious that this second approach is more favorable, thus the new target station has been developed following this concept, with the aim to provide more reliable operation than what the existing target stations can provide. To this end a new mechanism for window foil package replacement has been designed. Unlike the previous target stations, it has no robotic arm. Moreover, there are no sliding seal based connections for compressed air and helium, thus the reliability of the window package replacement mechanism is greatly increased and in the same time the possibility of losing the target material from the helium cooling loop in case of window burst is negligible.

In addition, the target locking mechanism has been also improved: previous designs relied on uninterrupted compressed air supply, thus in case of accidental burst of supply tubing during the irradiation the enriched target material would be lost and the vault would be heavily contaminated. The new locking mechanism keeps the target chamber normally locked. Compressed air is needed only for unlocking the target chamber for window package replacement, i.e. the safety of the target station does not depend on external factors.

The target is patent pending and detailed design will be presented later on (at time of conference).